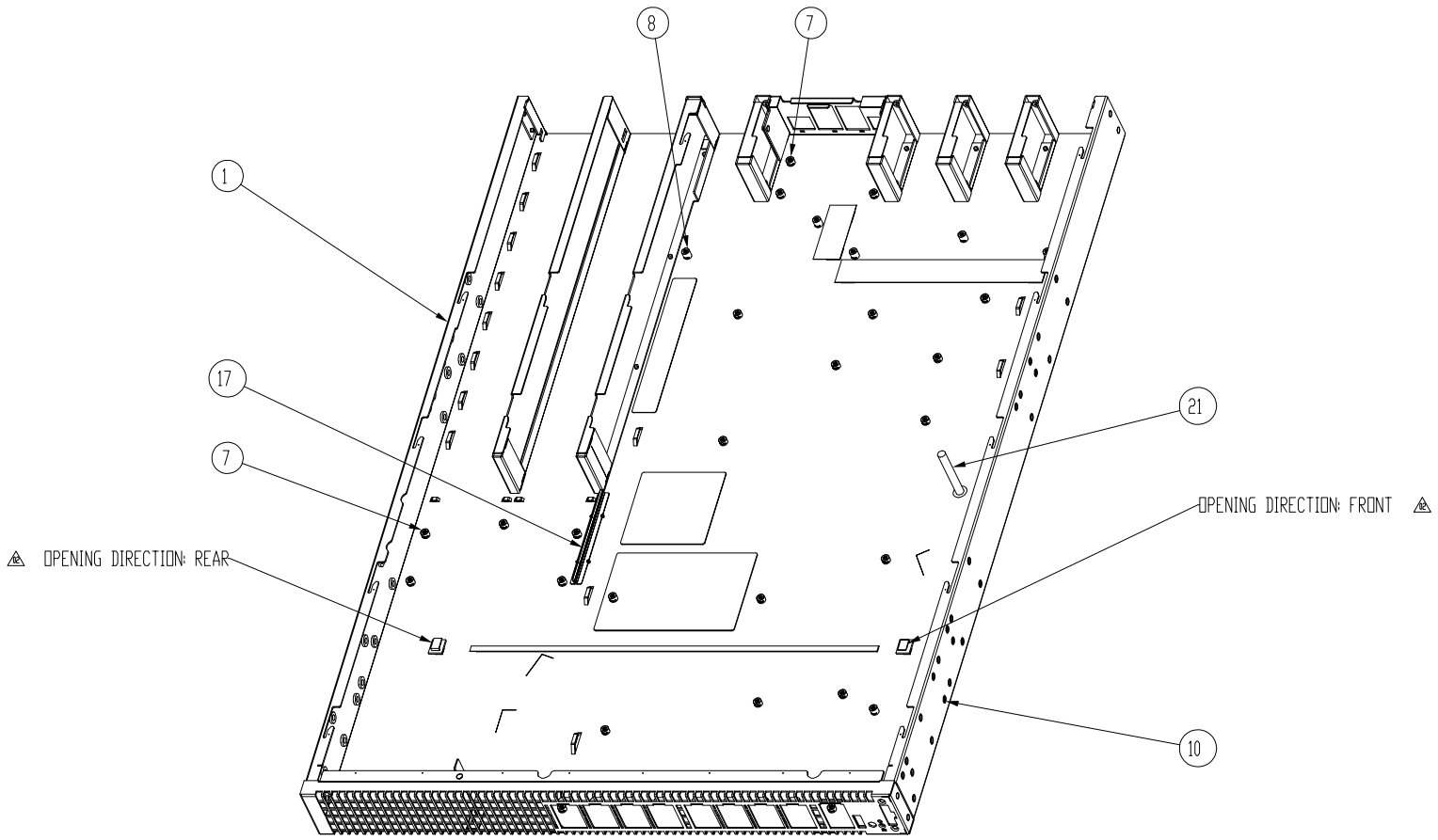
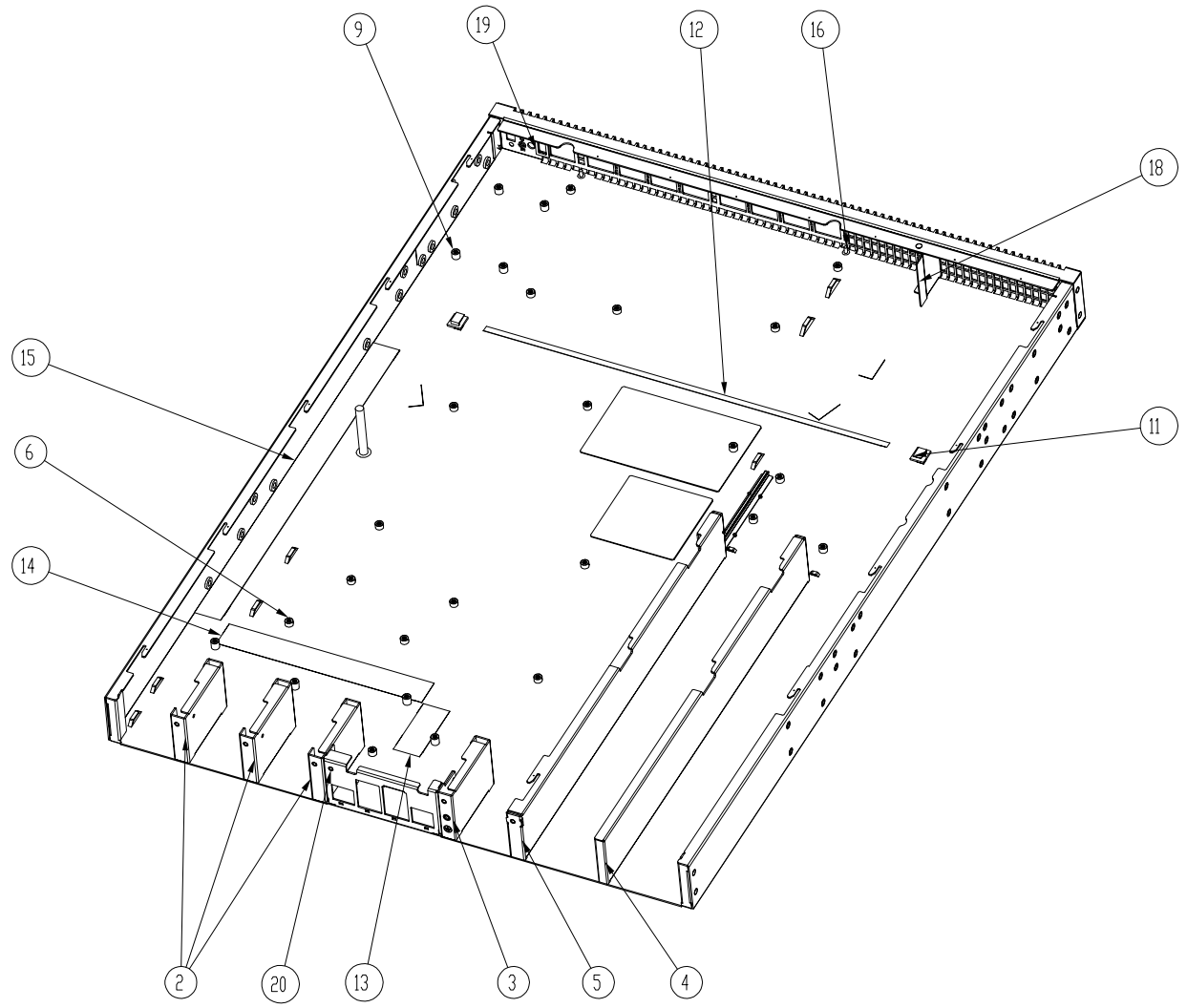
PDF-XChange Viewer Click to buy NOW! www.docu-track.com





SCALE 0.200

ITEM	Q'Y	DESCRIPTION
1	1	BASE ES6632BT-FLF-168FB
2	3	FAN-DIVIDER-1_FB-WEDGE
3	1	FAN-DIVIDER-2_FB-WEDGE
4	1	PSU-DIVIDE-1_FB-WEDGE
5	1	PSU-DIVIDE-2_FB-WEDGE
6	14	STANDOFF, STEEL, M3, H4.5mm, ZI
7	10	STANDOFF, STEEL, M3, H5.0mm, ZI
8	5	STANDOFF, STEEL, M3, H6.85mm, ZI
9	4	STANDOFF, STEEL, M3, H5.9mm, ZI
10	50	NUT-M4
11	2	WIRE MOUNT, ACCTON P/N:125500001300A
⚠ 12	1	ADHESIVE_CABLE-DWE, 3M-4914 0.25t
13	1	ADHESIVE_CABLE-RACKMON-1, 3M-4914 0.25t
14	1	ADHESIVE_CABLE-RACKMON-2, 3M-4914 0.25t
15	1	ADHESIVE_CABLE-RACKMON-3, 3M-4914 0.25t
16	2	STOP PIN, STEEL, Ø2.2xL6mm, ZI
17	2	GUIDE_AIR-BAFFLE
18	1	PARTITION
19	1	GASKET
20	1	NUT-M3
21	1	SUPPORT PIN, STEEL, Ø5.65xL43mm, ZI

NOTES:
1. DIMENSIONS (1)~(13) ARE IQC CHECKPOINT.
2. NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
3. REMOVE ALL OIL, BURRS, BREAK, SHARP EDGES AND CORNERS.
4. SHOULD MATCH WELL WITH COVER-123200000618A.
5. AFTER ASSEMBLING, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
6. NO OVERSPRAY ALLOWED.
7. ALL MATERIAL SHOULD BE MATCH RoHS REQUEST.
⚠ 8. PLUG OR MASK ALL THREADED SURFACES ON CAPTIVATED HARDWARE BEFORE COATING.
⚠ 9. AFTER ASSEMBLING, ALL RIVETS AND STANDOFFS AREN'T ALLOWED TO BE BULGED.

Reason		ZONE	DESCRIPTION
This document and the technical data disclosed are proprietary to Accton Tech Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	⚠		ADD ADHESIVE_CABLE-DWE LENGTH / ADD DESCRIPTIONS
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	,		,
	,		,

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~(IN)~~

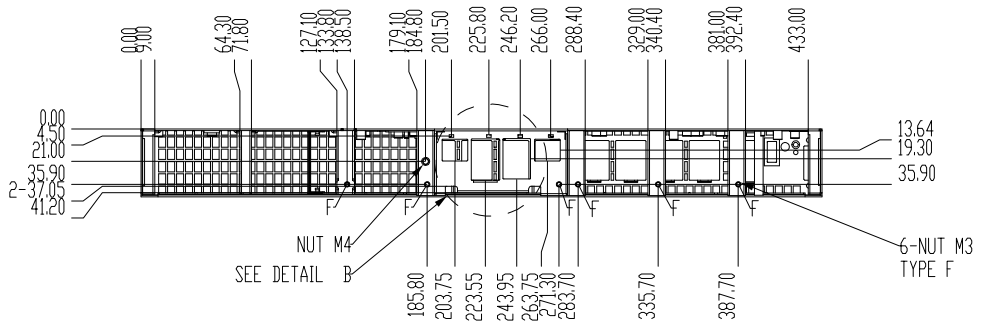
DESIGN Curtis 15-JAN-15

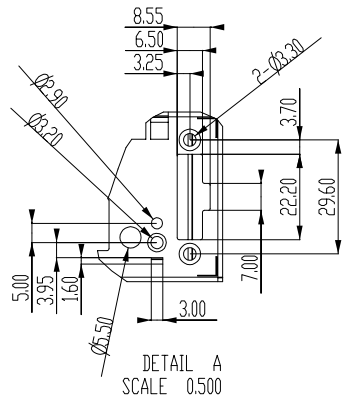
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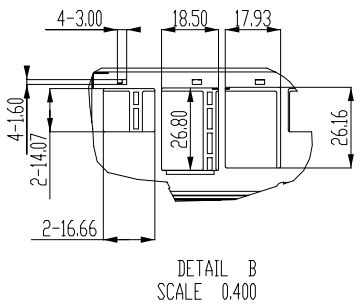
Accton TECHNOLOGY CORP.

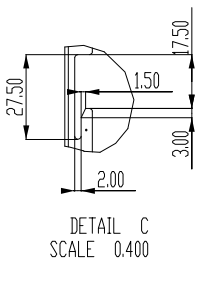
DWG. TITLE.	SHEET 1/9	REV.	SIZE
BASE ES6632BT-FLF-168FB		02	A3

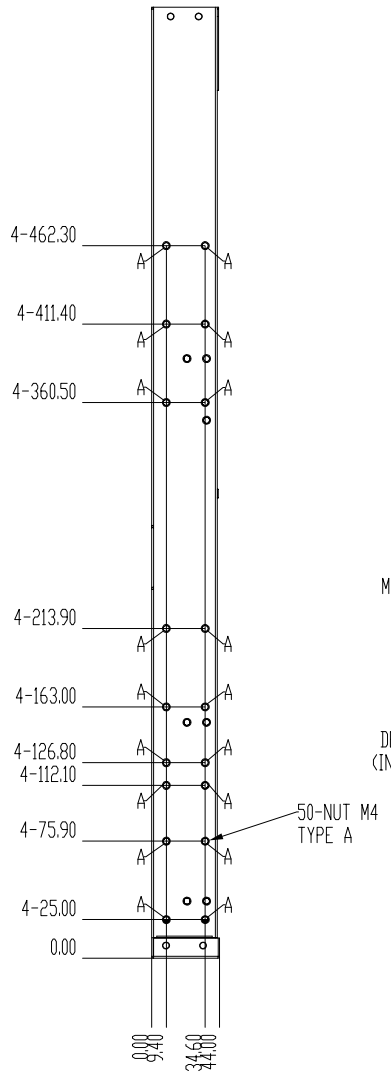
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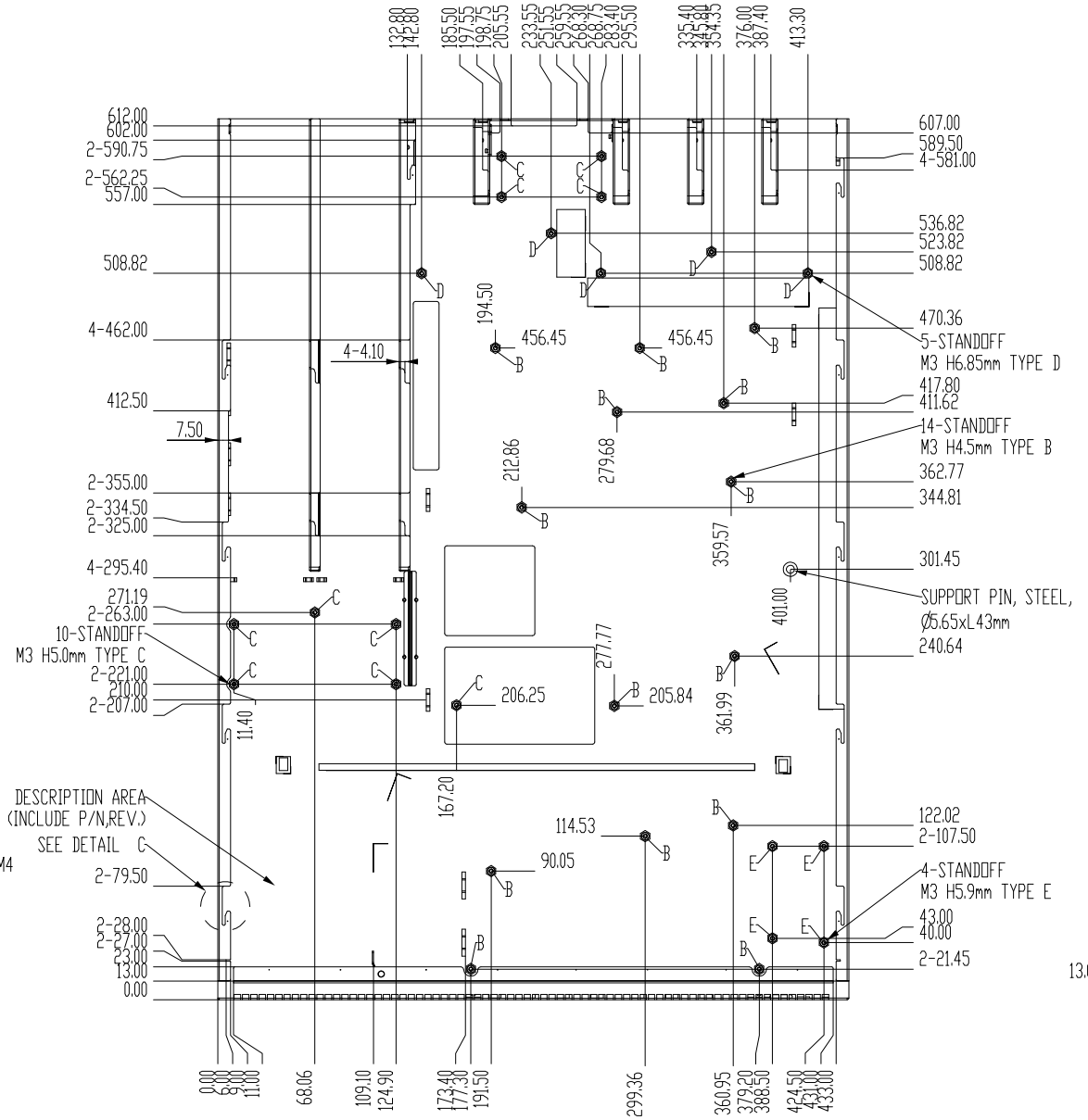


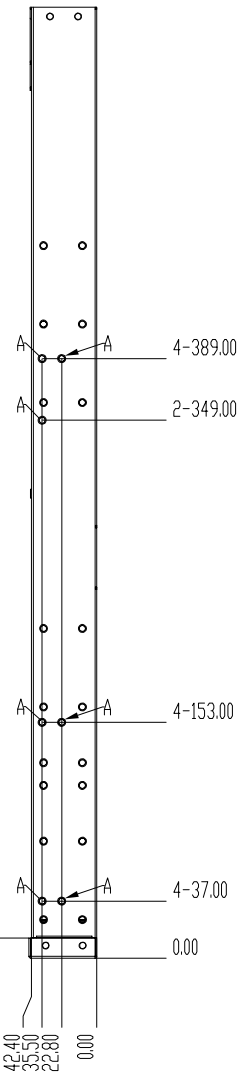


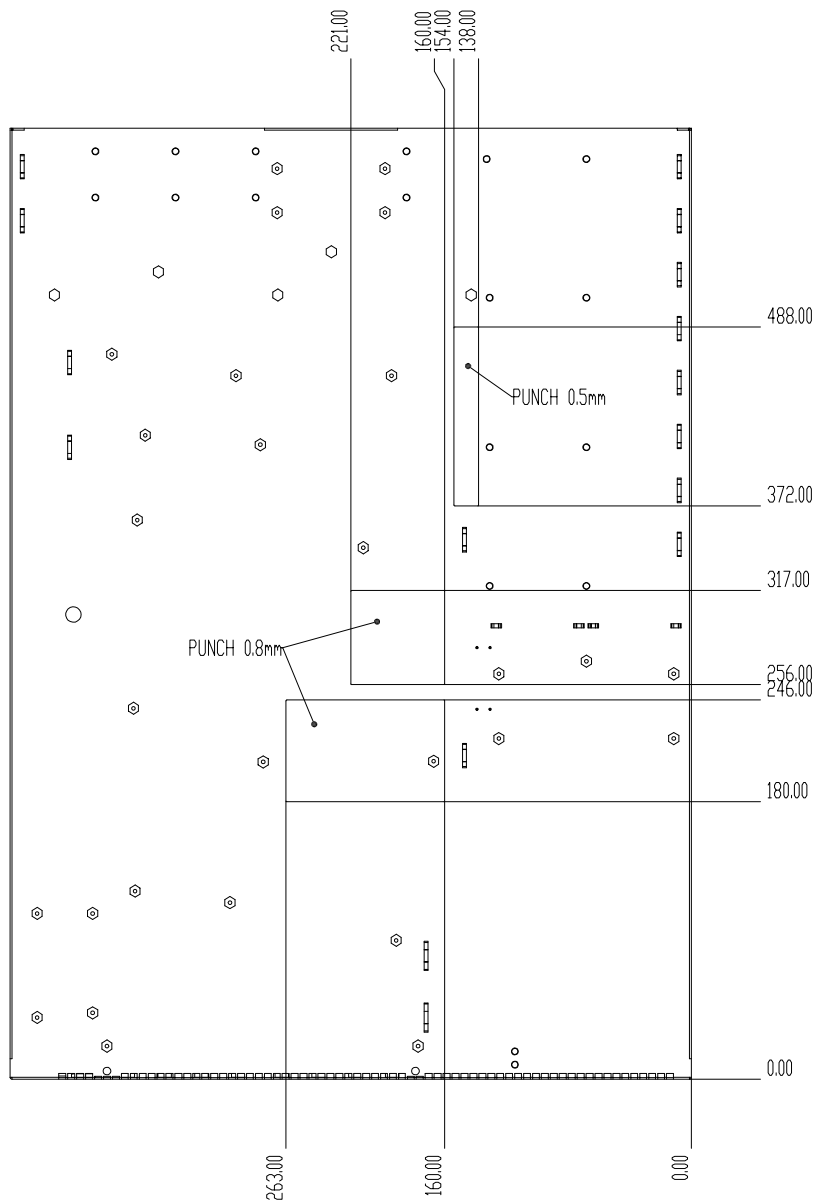


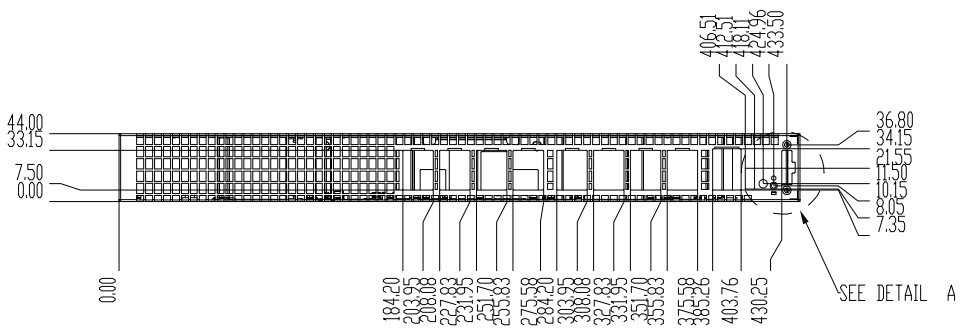












SCALE 0.200

Reason		
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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~IN~~

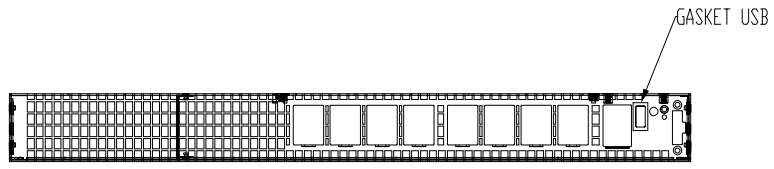
DESIGN Curtis 15-JAN-15

MATERIAL SECC T=1.0mm

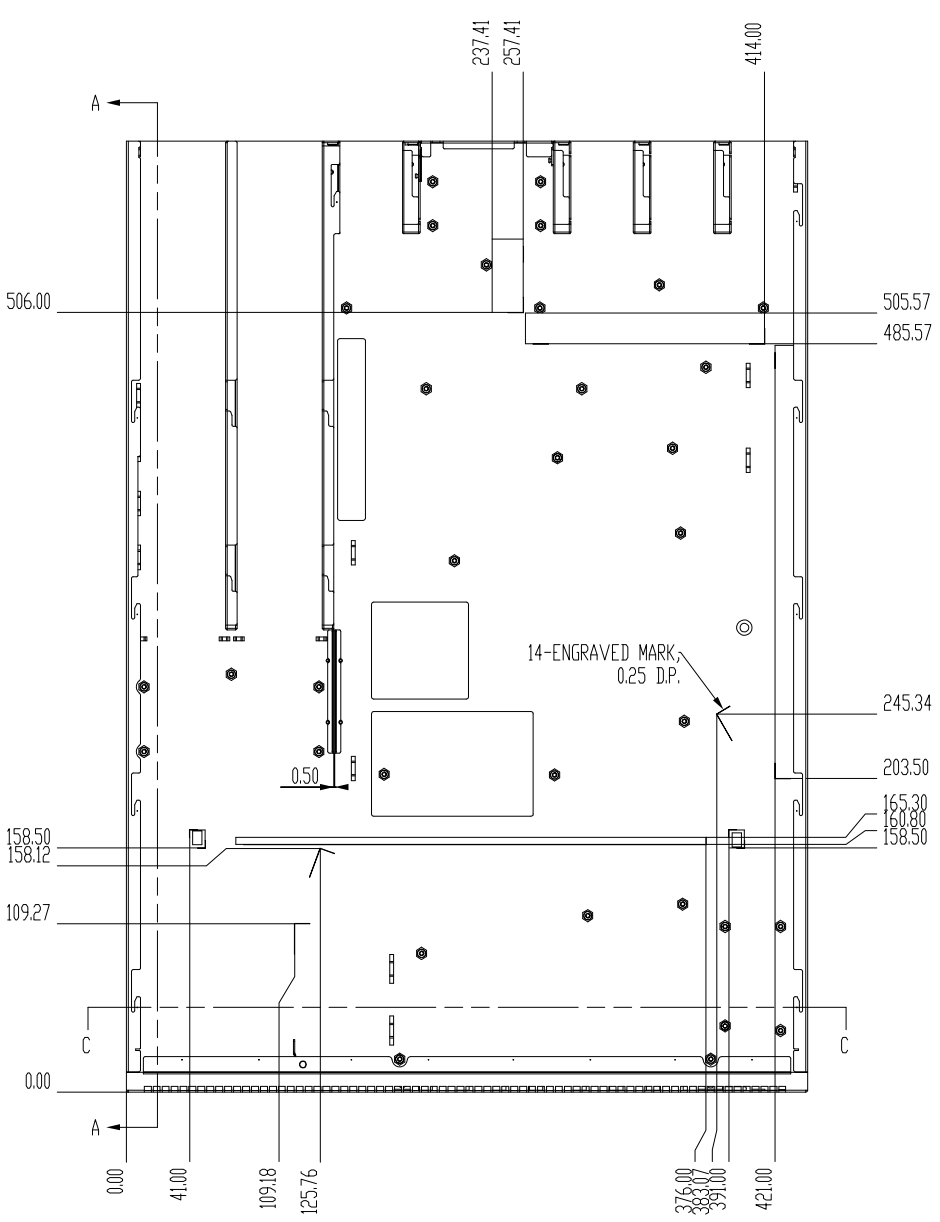
Accton TECHNOLOGY CORP.

DWG. TITLE. BASE ES6632BT-FLF-168FB | SHEET 2/9 | REV. 02 | SIZE A3

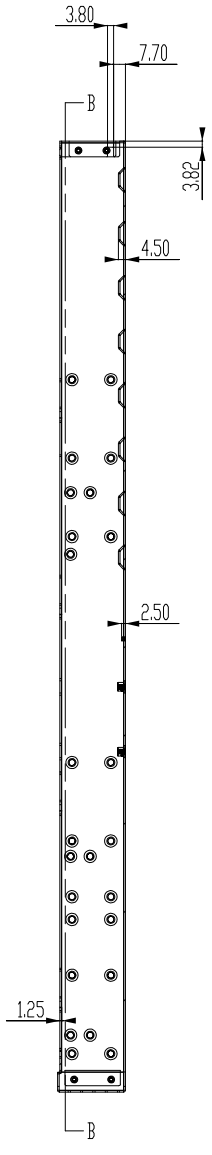
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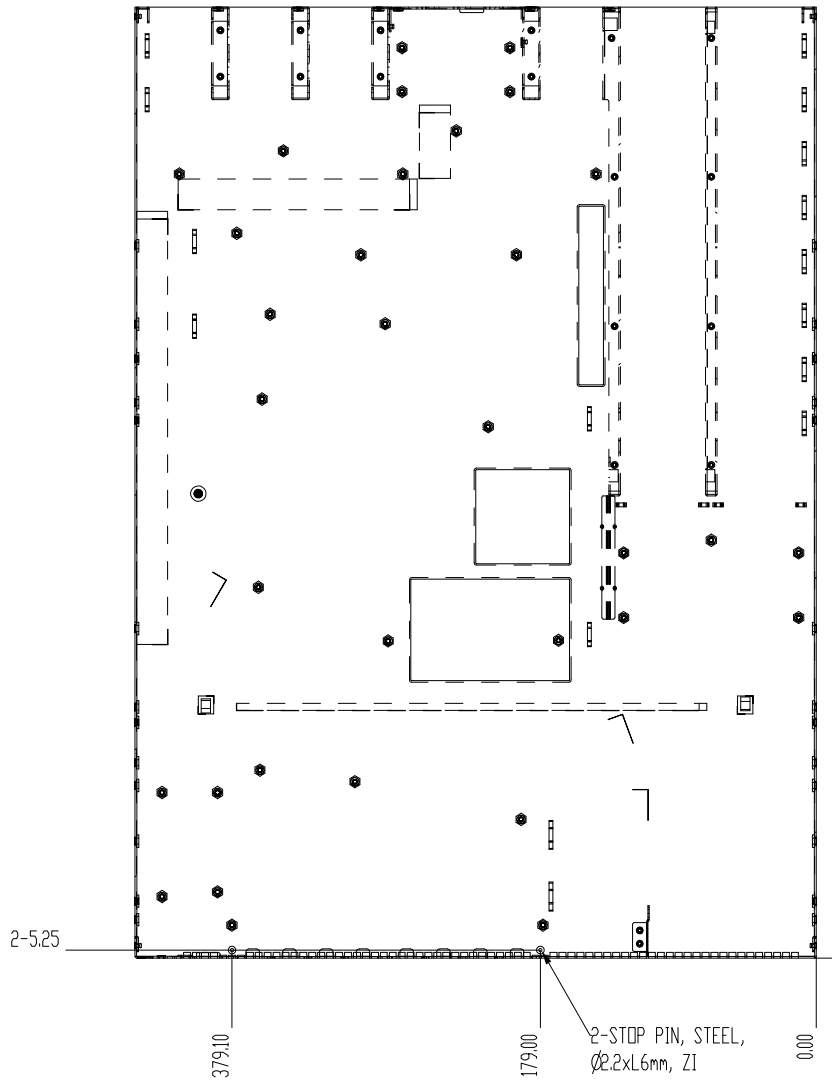
SECTION C-C



SCALE 0.200

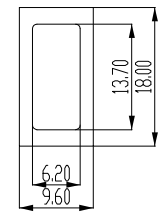


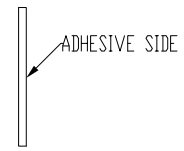
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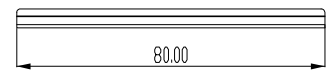
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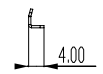
GASKET USB
SCALE 1.000

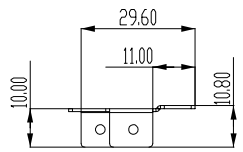




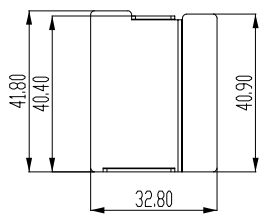
GUIDE_AIR-BAFFLE
SCALE 0.500







PARTITION-1
SCALE 0.500





Reason		
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	ZONE	DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN Curtis 15-JAN-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

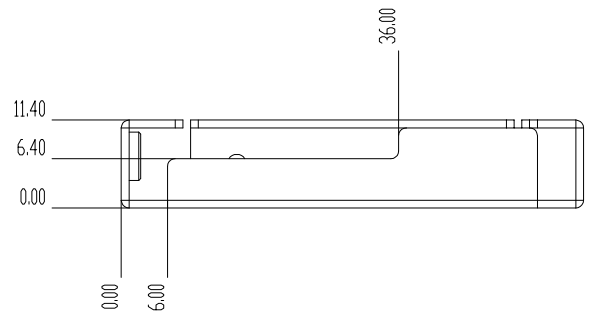
DWG. TITLE. BASE ES6632BT-FLF-168FB

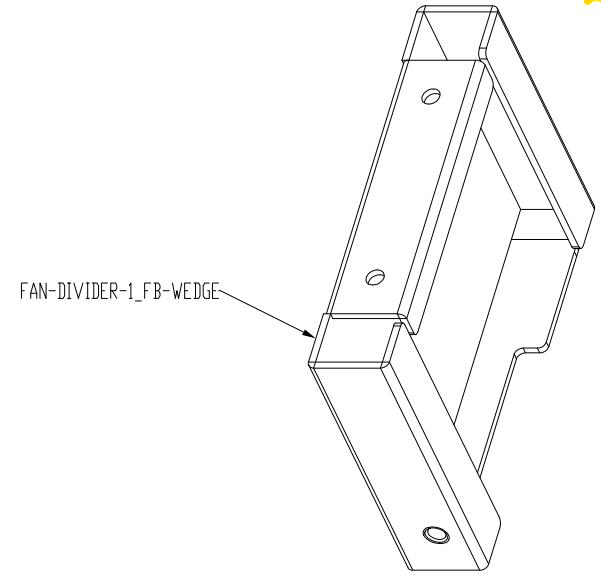
SHEET 3/9

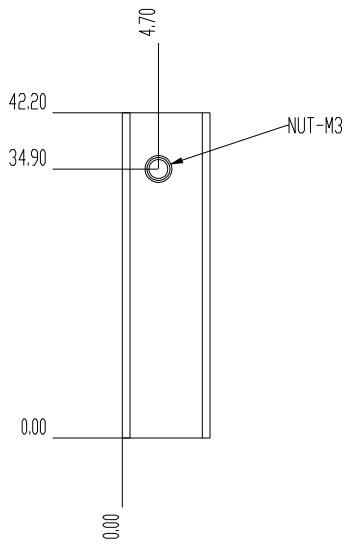
REV. 02

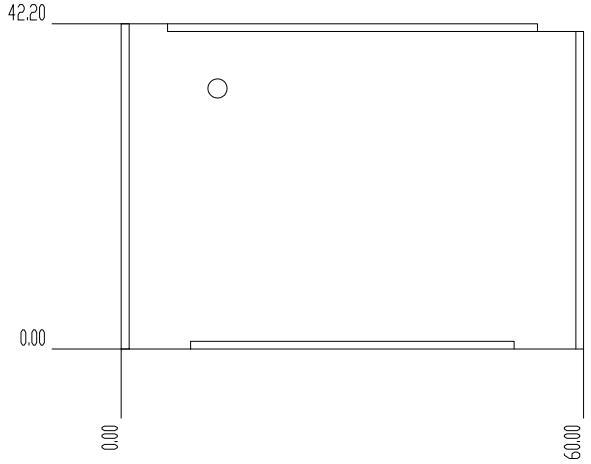
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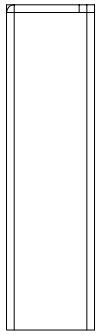
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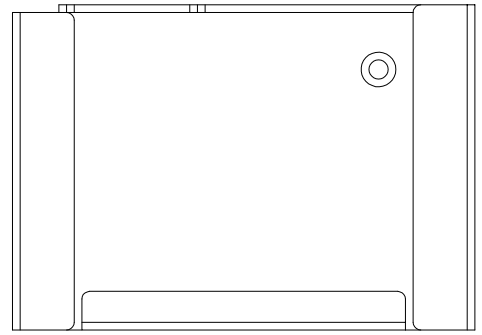


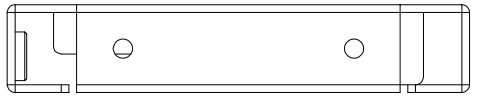












Reason	ZONE	DESCRIPTION
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UNSPECIFIED TOL'S (+/-0.2mm)

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ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 15-JAN-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

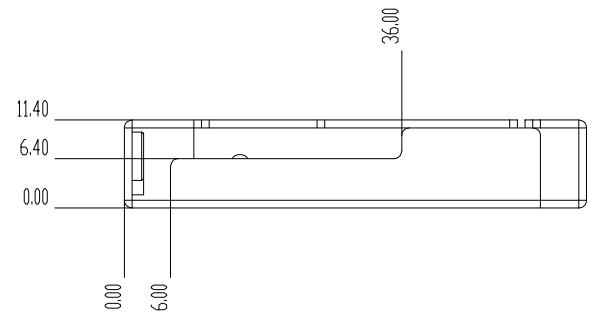
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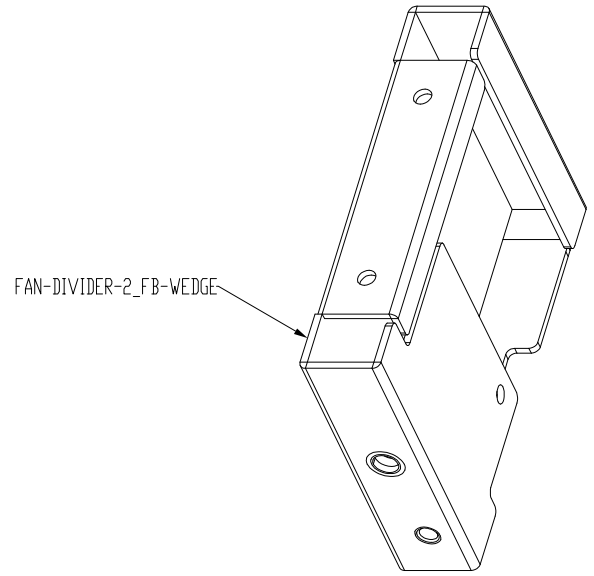
SHEET 4/9

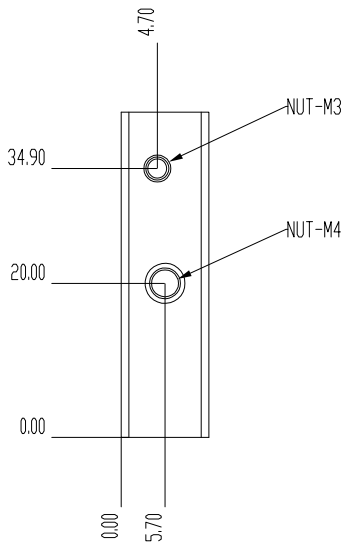
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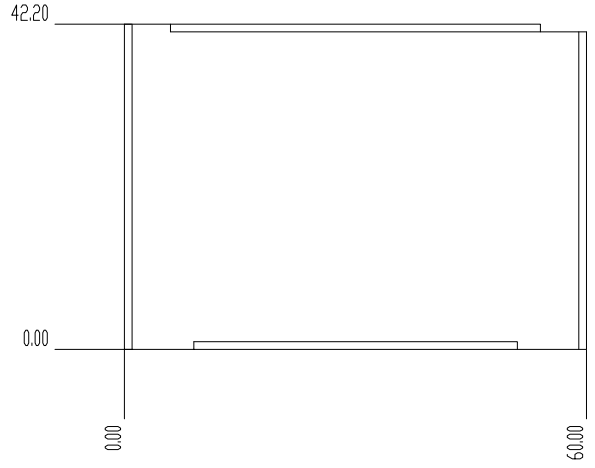
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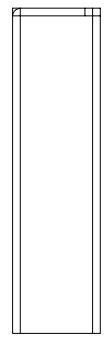
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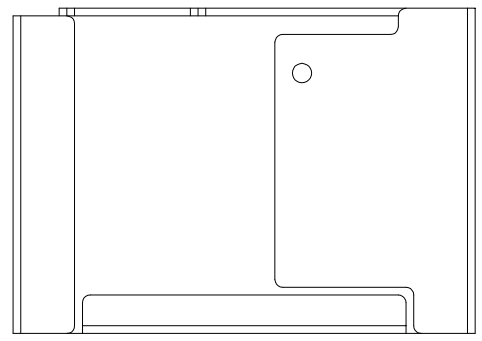


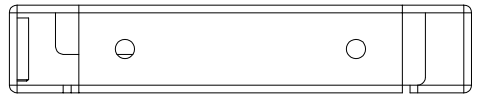












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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~INJ~~

DESIGN | Curtis | 15-JAN-15

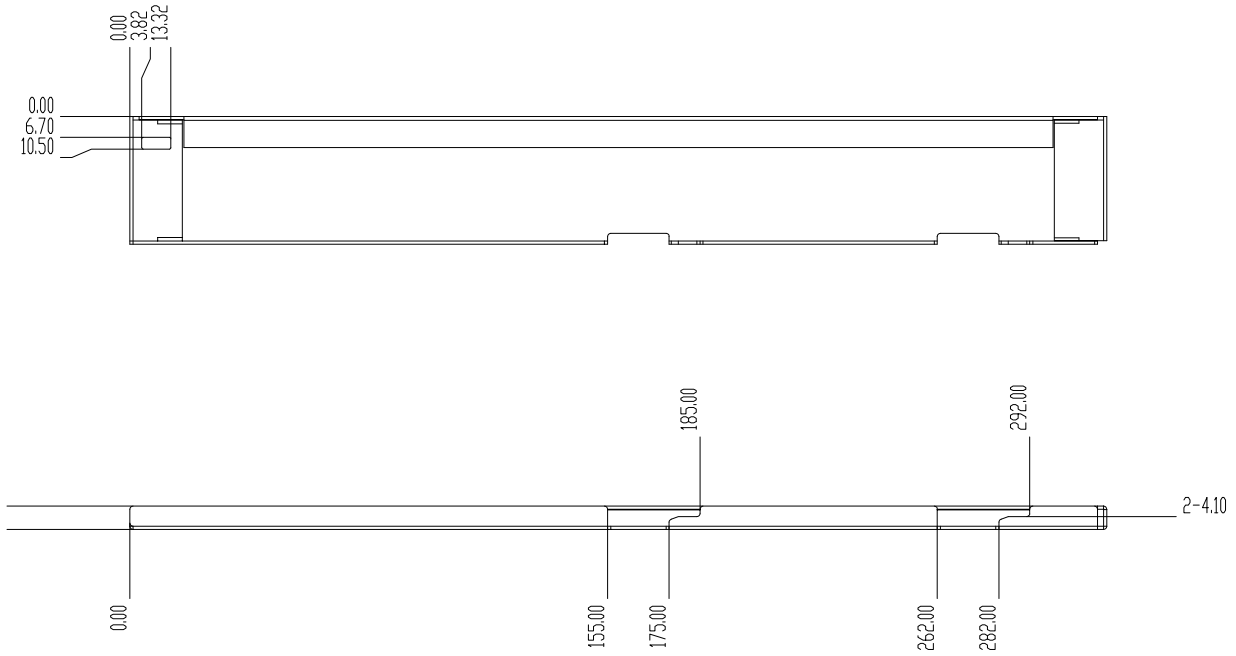
MATERIAL
SECC T=1.0mm

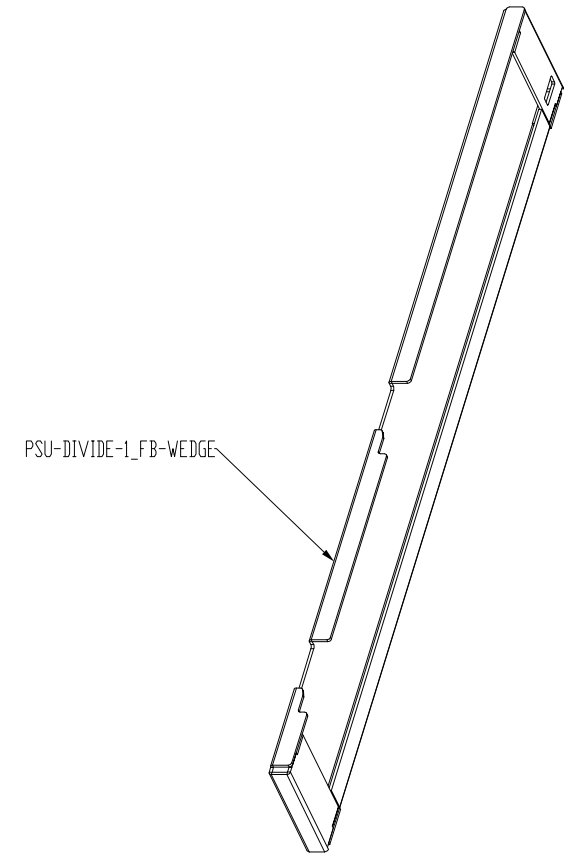
Accton TECHNOLOGY CORP.

DWG. TITLE. BASE ES6632BT-FLF-168FB

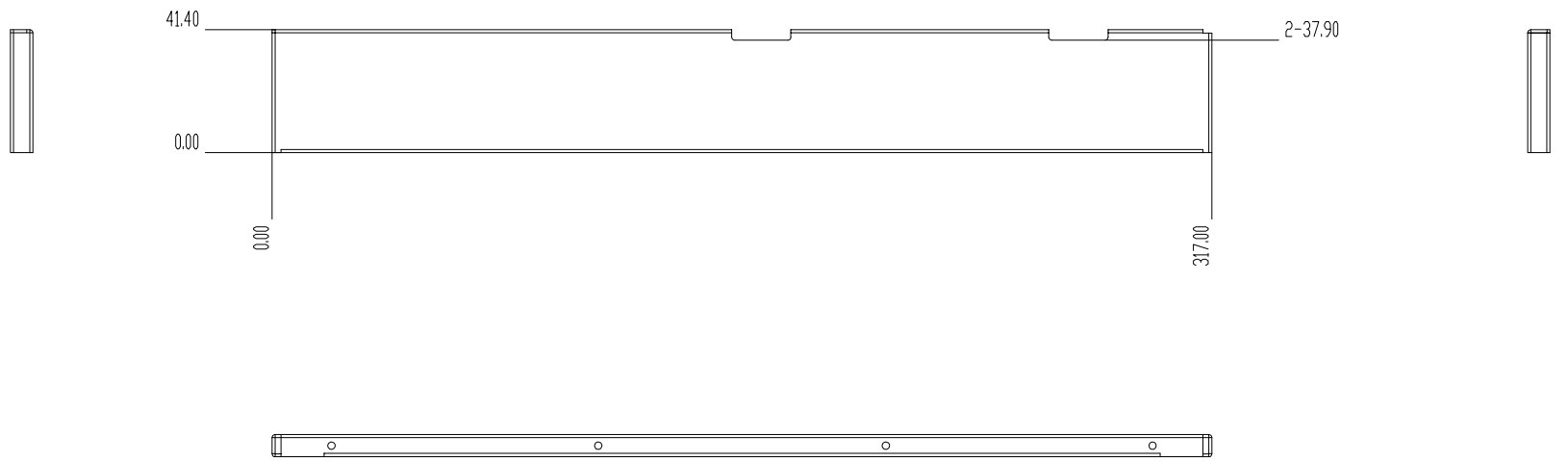
SHEET 5/9 | REV. 02 | SIZE A3

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SCALE 0.400



SCALE 0.400

Reason		
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	ZONE	DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~[IN]~~

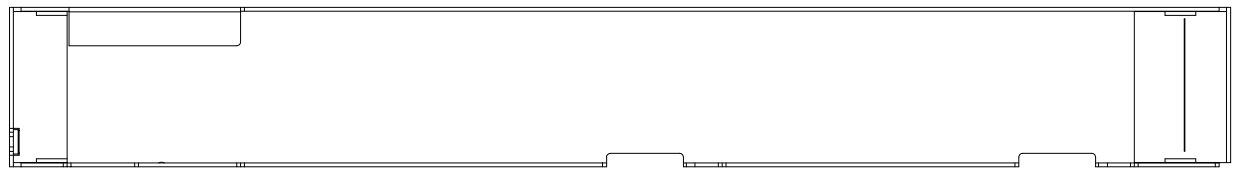
DESIGN | Curtis | 15-JAN-15

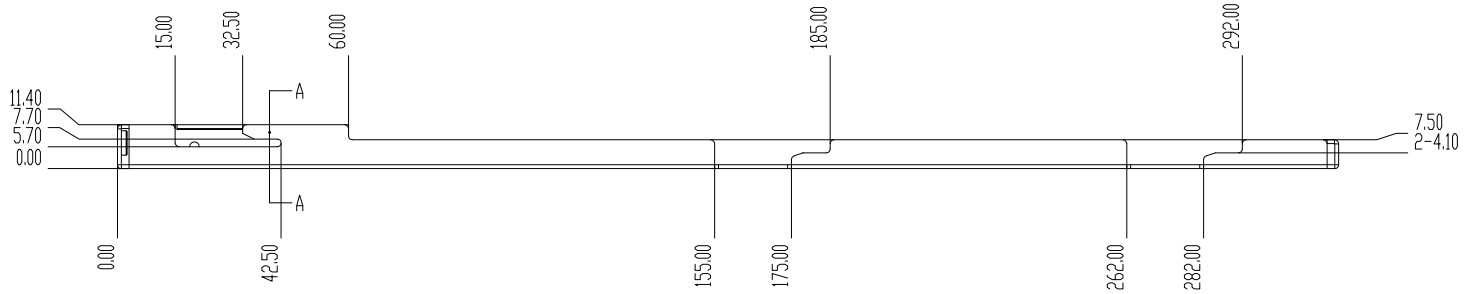
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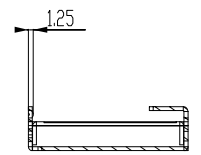
Accton TECHNOLOGY CORP.

DWG. TITLE.	SHEET	REV.	SIZE
BASE ES6632BT-FLF-168FB	6/9	02	A3

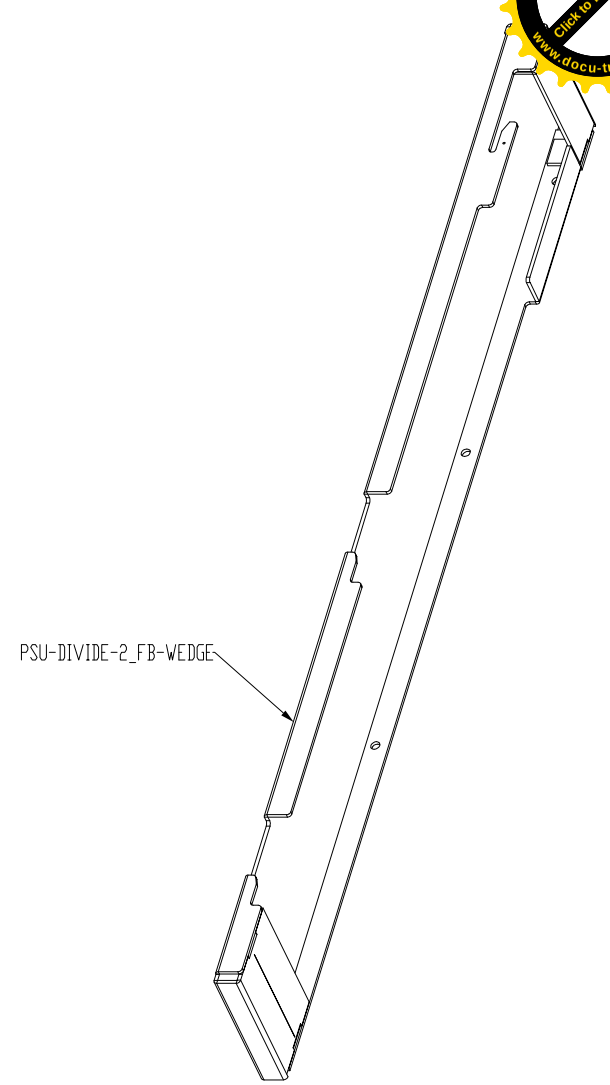
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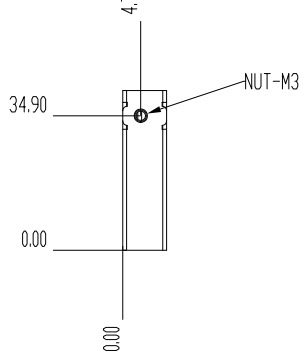


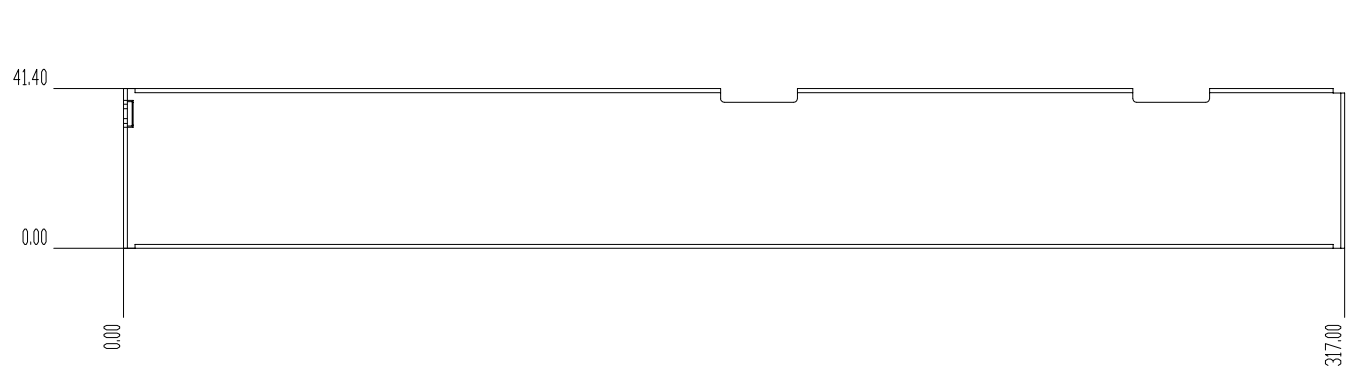


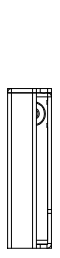
SECTION A-A

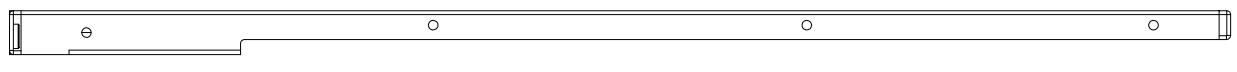


SCALE 0.500









Reason		
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	,	,
	,	,
	,	,
	,	,
	ZONE	DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~IN~~

DESIGN Curtis 15-JAN-15

MATERIAL SECC T=1.0mm

Accton TECHNOLOGY CORP.

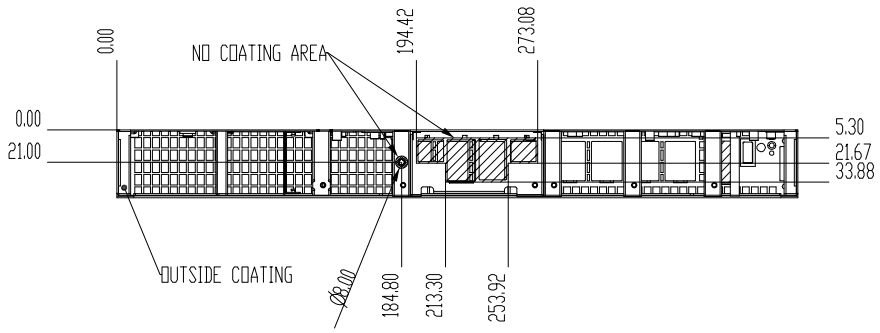
DWG. TITLE. BASE ES6632BT-FLF-168FB

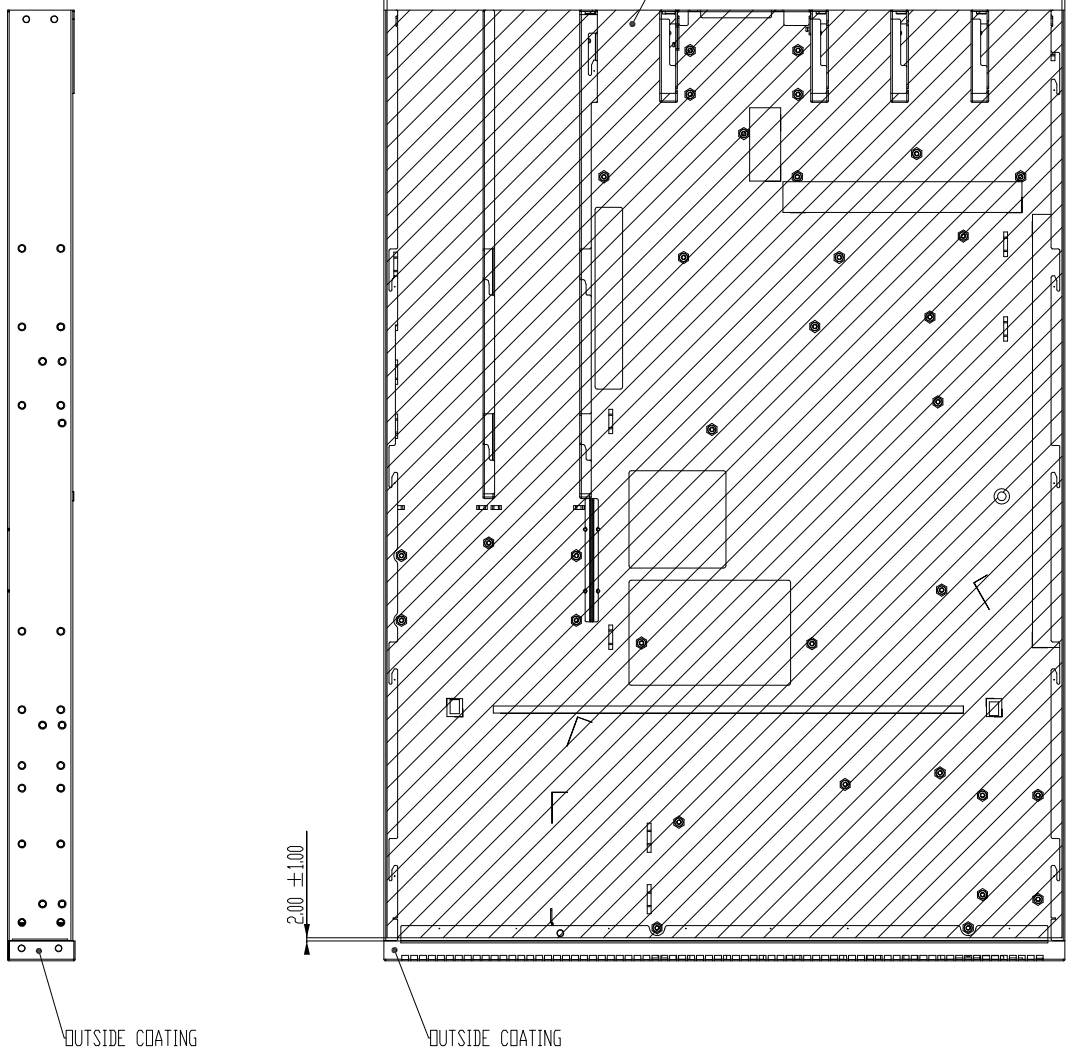
SHEET 7/9

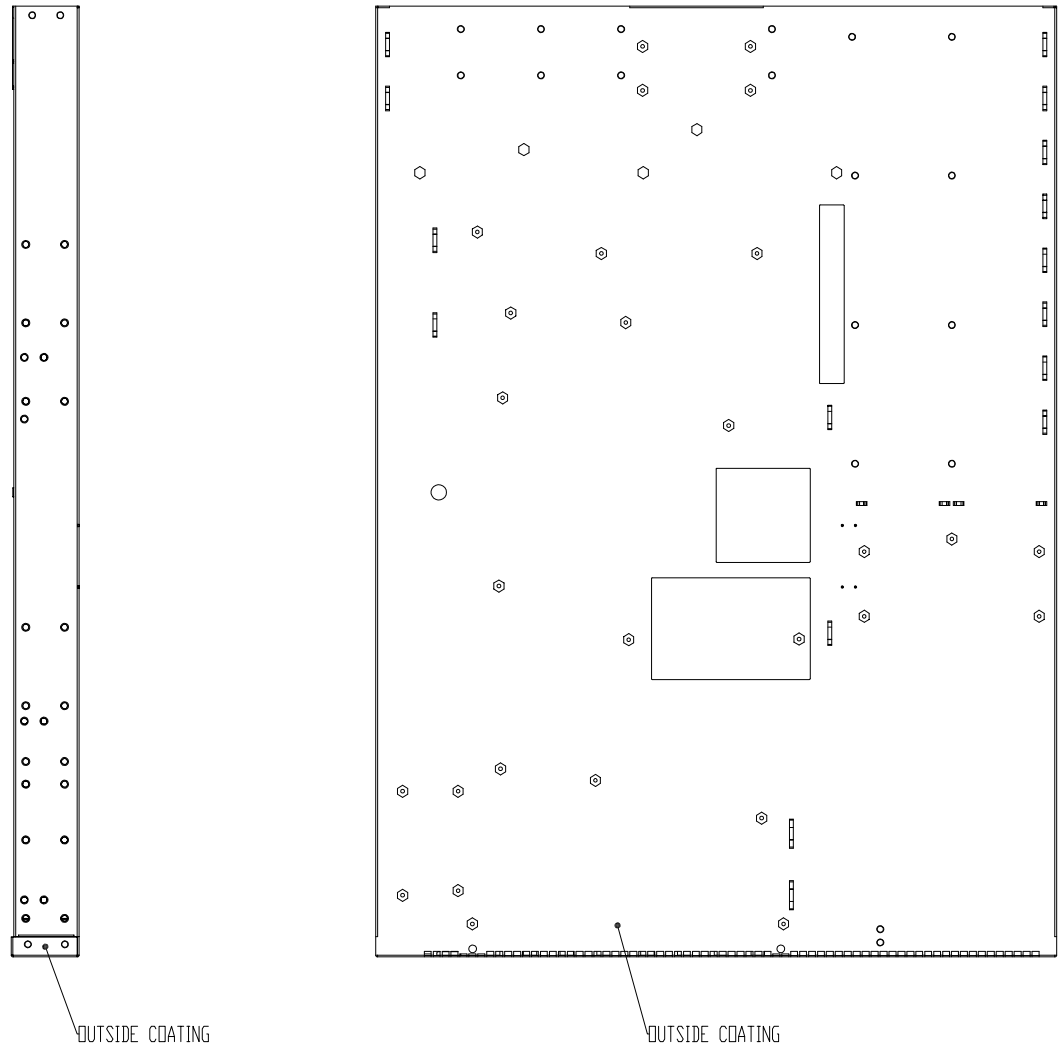
REV. 02

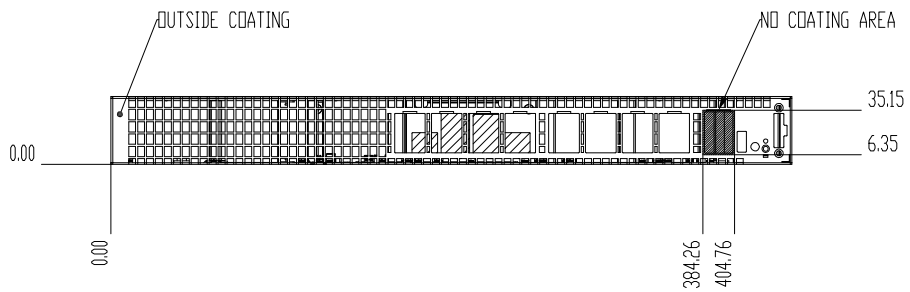
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SCALE 0.200

Reason		
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	,	,
	,	,
	,	,
	,	,
	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1° / ROUGHNESS — GRADE / DIM	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123100000677A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 15-JAN-15

MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

DWG. TITLE. BASE ES6632BT-FLF-168FB

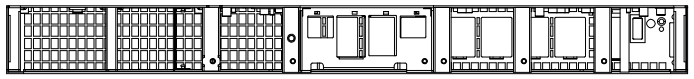
SHEET 8/9

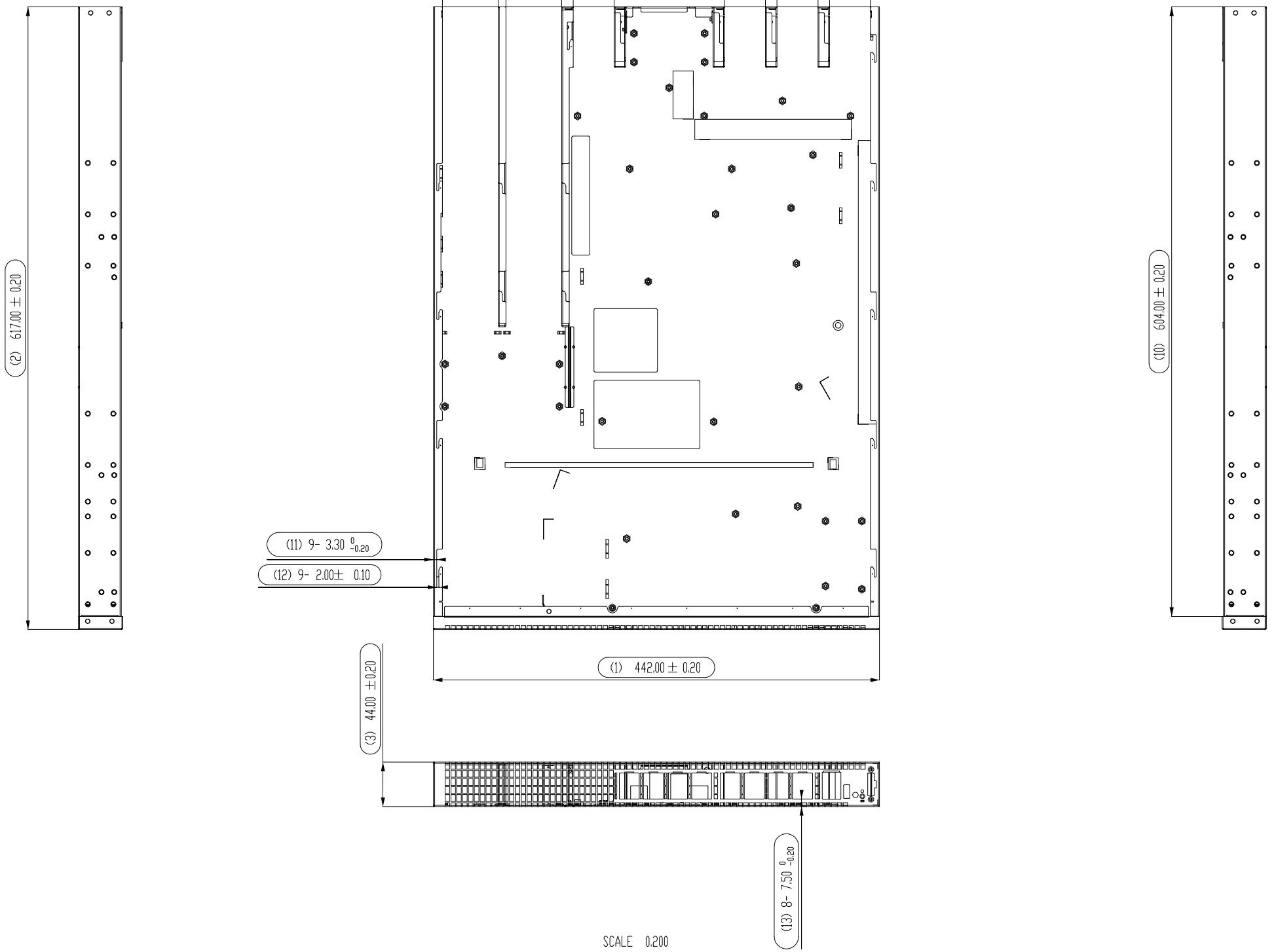
REV. 02

SIZE A3

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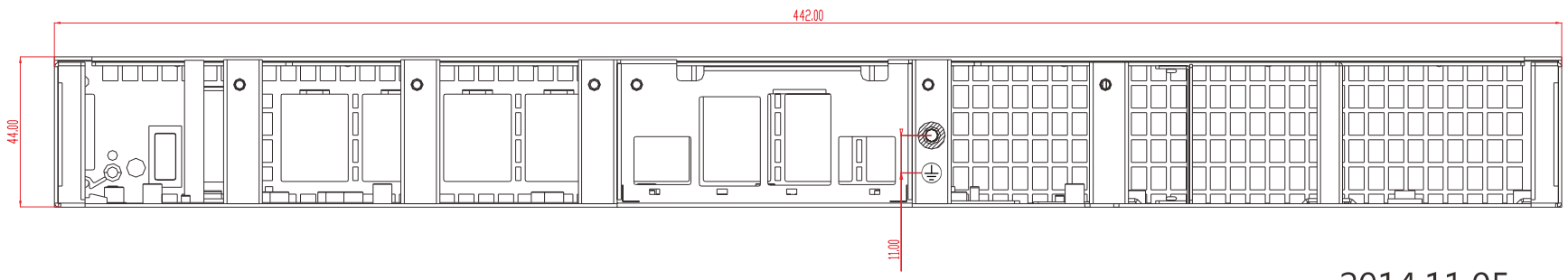
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Reason			UNSPECIFIED TOL'S (+/-0.2mm)							FINISH. COATING: FB STANDARD BLUE PRINTING: NO	Accton TECHNOLOGY CORP.		
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	,	,		0------16	0.05	0.1	0.15	0.2	0.2	0.5		DESIGN Curtis 15-JAN-15		BASE ES6632BT-FLF-168FB	02	A3
	,	,	ROUGHNESS	16------63	0.05	0.15	0.2	0.3	0.3	0.8						
	,	,		63------250	0.05	0.2	0.25	0.4	0.5	1.2						
	,	,		250------500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL SECC T=1.0mm					
	ZONE	DESCRIPTION		500------1000		0.3	0.5	0.8	1.2	3.0						

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